

# The Generation of Hydroxyl Radicals by Hydrogen Peroxide Decomposition on FeOCl/SBA-15 Catalysts for Phenol Degradation

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*Iron oxychloride (FeOCl) supported on mesoporous silica (SBA-15), as a Fenton-like solid catalyst for phenol degradation, showed supreme activity for production of hydroxyl radical (HO·) by H<sub>2</sub>O<sub>2</sub> decomposition, and the generation capacity was comparable to the conventional Fenton reagent (Fe<sup>2+</sup> + H<sub>2</sub>O<sub>2</sub>). The structure of FeOCl was characterized with spectroscopies. The generation of HO· species during the reaction was detected using 5,5-dimethyl-1-pyrroline N-oxide trapped electron paramagnetic resonance. Furthermore, the kinetics in detail was driven for the creation and diffusion of HO· by H<sub>2</sub>O<sub>2</sub> decomposition over FeOCl, which follows a first-order rate through a two-step reaction. With the combination of the catalyst structure and kinetic parameters, the plausible mechanism for H<sub>2</sub>O<sub>2</sub> decomposition during the oxidative degradation of phenol was rationalized. As a Fenton-like solid catalyst, FeOCl/SBA-15 is a promising alternative for the removal of low-level organic contaminates from water. © 2014 American Institute of Chemical Engineers AICHE J, 61: 166–176, 2015*

**Keywords:** iron oxychloride, hydroxyl radicals, hydrogen peroxide, phenol degradation, Fenton-like catalyst, kinetics

## Introduction

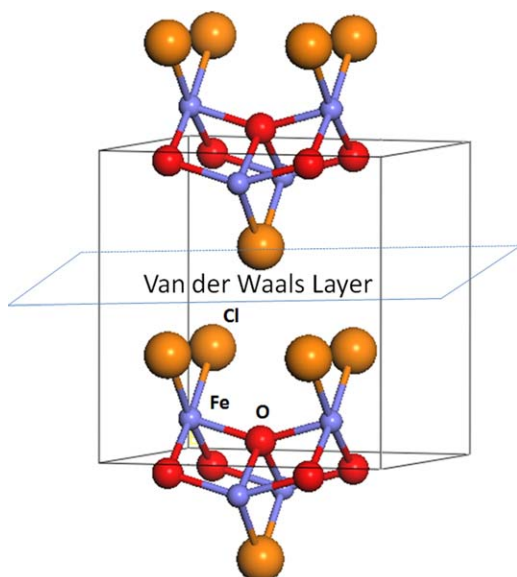
The increasing worldwide contamination of surface water is a crucial environmental problems.<sup>1</sup> In particular, the treatment of refractory (or nonbiodegradable) organic compounds (ROC) with extremely low concentration (ppm level) is a great challenge in the production of clean water because of its high operational cost and potential secondary pollution using conventional methods.<sup>2</sup> As the enforcement of restrict law on the quality of freshwater, the development of novel approach for purifying the contaminated water is highly desired.

Fenton process is one of the most promising techniques for ROC treatment, due to the repaid generation of hydroxyl radicals (HO·), which has proven powerful oxidants.<sup>3–5</sup> HO· can completely oxidize ROC into CO<sub>2</sub> and H<sub>2</sub>O without light, heat, and electricity. The conventional Fenton reagent usually consists of iron ion (Fe<sup>2+</sup> or Fe<sup>3+</sup>) and H<sub>2</sub>O<sub>2</sub>, being applied in water industry nearly a half century ago.<sup>6</sup> However, there are still several formidable drawbacks for this process. For instance, (1) the working pH range is too narrow (pH:2.5–3.5); (2) the continuous addition of Fe<sup>2+</sup> during reaction due to the loss of Fe<sup>2+</sup> by deposition increases the operational cost; and (3) the accumulation of iron-containing sludge leads to the secondary pollution.

Therefore, to overcome the aforementioned drawbacks, the advanced oxidation system with the combination of various iron-free Fenton-like solid catalysts has been developed to substitute for Fe<sup>2+</sup>,<sup>7–9</sup> such as Cu,<sup>10–12</sup> Mn,<sup>13,14</sup> Co,<sup>15</sup> Ce,<sup>16</sup> and Au.<sup>17–19</sup> The output of sludge is expected to be remarkably reduced. However, the performances of those Fe-free catalysts are still not comparable to iron-containing system. Natural or synthetic iron minerals have also been widely studied for this reaction system, such as hematite,<sup>20</sup> goethite,<sup>21</sup> ferrihydrite,<sup>22</sup> and magnetite.<sup>23</sup> Nevertheless, the rate of HO· generation over those Fe-based Fenton-like catalysts is still lower than that for Fe<sup>2+</sup> in aqueous solution by 2–3 magnitudes. The primary reason is possible due to the relatively low surface area of those bulk materials. Consequently, porous support materials with high surface area, such as carbon,<sup>24,25</sup> polymer membrane,<sup>26,27</sup> silica,<sup>28,29</sup> clay,<sup>30</sup> or zeolite,<sup>31,32</sup> have been used to increase the dispersion of iron-containing active sites. A new challenge is arisen on how to stabilize Fe atoms under reaction conditions, because the remarkable leaching of iron cannot be avoided by all approaches in those systems. Up to now, the development of excellent solid Fenton-like catalysts as well as facilitation on preparation is still of great concern.

With the assistance of femtosecond laser, Kiwi et al. found that the linearship configuration of Fe species ([Fe—O—Fe]) may contribute to the generation of HO·.<sup>27,33</sup> This structure was abundant in layered iron materials such as FeOCl, which is a functional material with a self-stacked layer and ever used as cathode.<sup>34</sup> The layered FeOCl can accommodate the intercalated electron-donor molecules

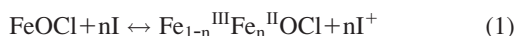
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**Scheme 1. Crystalline structure of FeOCl.**

[Color figure can be viewed in the online issue, which is available at [wileyonlinelibrary.com](http://www.wileyonlinelibrary.com).]

(Scheme 1). Within the so-called “Van de Waals layer,” charge transfer between organic molecules and ferric ion can occur readily (Eq. 1).<sup>35</sup> We assume that the ferrous ion may trigger the Fenton reaction (Eq. 2). The superior capability of FeOCl for the generation of HO· was demonstrated by a molecular probe method<sup>36</sup>



We recently have reported that the pure FeOCl catalyst outperformed the traditional Fenton reagent on yielding HO· by H<sub>2</sub>O<sub>2</sub> decomposition. The generation rate of HO· over FeOCl was higher by about 3–4 orders of magnitudes than other Fenton-like systems.<sup>36</sup> However, the preparation process of this material is too complex to be applied in practice. To improve the efficiency of FeOCl, in this study, we disperse FeOCl on a mesoporous silica (SBA-15) by partial decomposition of FeCl<sub>3</sub>·6H<sub>2</sub>O via a modified melt-infiltrate method.<sup>37,38</sup> The origin of active sites and reaction mechanism are systematically rationalized through a model reaction in the case of phenol degradation and H<sub>2</sub>O<sub>2</sub> decomposition. Phenol is usually regarded as an important intermediate for the degradation of aromatic hydrocarbons,<sup>39</sup> also an ideal model persistent organic compounds that is hardly remediated through biodegradation.

The FeOCl/SBA-15 catalyst as well as other reference Fe/SBA-15 catalysts are characterized by multitechniques, such as X-ray diffraction (XRD), scanning electron microscopy (SEM), infrared (IR), laser Raman spectroscopy (LRS), and UV-vis spectroscopies. Moreover, to identify HO·, 5,5-dimethyl-1-pyrroline *N*-oxide (DMPO) trapped electron paramagnetic resonance (EPR) was performed. Conversely, the detailed kinetics for the catalytic decomposition of H<sub>2</sub>O<sub>2</sub> is performed. With considering the kinetic modeling of H<sub>2</sub>O<sub>2</sub> decomposition, a plausible mechanism was finally proposed including the generation of HO·. To the best of our knowledge, herein, for the first time the dynamic process of H<sub>2</sub>O<sub>2</sub> decomposition over FeOCl-based catalyst was illustrated.

This study may point out a great perspective for the design of new solid Fenton-like catalysts as well as the catalysts based on FeOCl, which is potentially applied for purifying water.

## Experimental Section

### Catalyst preparation

SBA-15 was synthesized by a reported method using tri-block copolymer Pluronic 123 (P123, Sigma Aldrich) as a template and tetraethoxysilane (TEOS, Lingfeng Chemical Reagent Co., China) as silica source.<sup>40</sup> The template was first dissolved into hydrochloric acid (13 wt %). Silica source was then dropped to the light blue emulsion at 313 K with a stirring rate of 450 rpm for 24 h. The obtained gel was then hydrothermally treated in a sealed polypropylene jar at 373 K for 24 h. After filtration and washing with MilliQ water, the precursor was dried at 353 K overnight. Finally, the sample was calcined at 823 K for 6 h. It is noted that by blank tests (H<sub>2</sub>O<sub>2</sub> 500 mg/L or phenol 100 mg/L) all supports were evidenced to be inert to H<sub>2</sub>O<sub>2</sub> decomposition and phenol adsorption under reaction conditions.

A modified melt infiltration method, which is also known as a solvent-free method, was used for the preparation of catalysts.<sup>41</sup> FeCl<sub>3</sub>·6H<sub>2</sub>O (AR, from Sinoreagent, China) was selected as iron source. Corresponding to a loading amount of 10 wt % Fe, FeCl<sub>3</sub>·6H<sub>2</sub>O, and SBA-15 were first mechanically mixed in an agate mortar for 10 min under ambient conditions till the powder became uniformly lemon yellow. Then, the precursor was transferred to a sealed glass vessel for infiltration by 24 h at 353 K. Finally, the obtained powder was calcined in an air flow (20 mL/min) at 623 K for 30 min until its color became purple. The sample was denoted as Fe/SBA-15-MF.

Fe/SBA-15-CC was prepared with a cocondensation method reported by Lázár et al.<sup>42</sup> FeCl<sub>3</sub>·6H<sub>2</sub>O and TEOS were first self-assembled under acidic conditions with the P123 template. Then, the sample was aged at 383 K for 24 h after the adjustment of pH to 3.5 by ammonia. The solids were filtered and washed by Milli Q water till it became neutral. After dried at room temperature overnight, the sample was sintered in air at 823 K for 5 h.

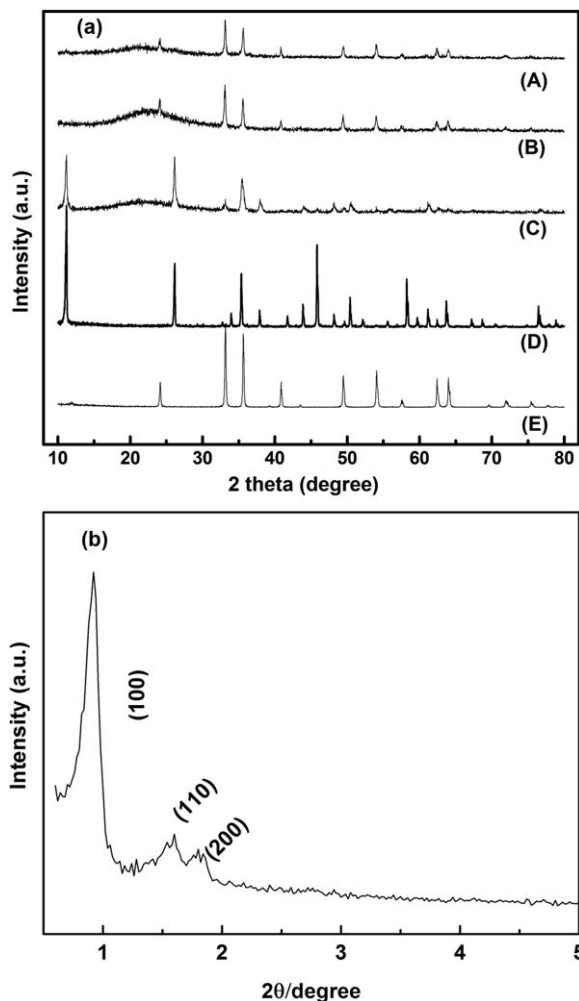
Fe/SBA-15-IM was synthesized through a wet impregnation method.<sup>43</sup> FeCl<sub>3</sub> solution of 2 mL (11.9 M) was dropped into 0.3 g SBA-15 powder under continuously stirring. The precursor was dried overnight at 313 K, and then calcined at 573 K in air for 30 min with a ramping rate of 10 K/min.

A chemical-vapor-transport technique was adopted for the synthesis of FeOCl.<sup>44</sup> α-Fe<sub>2</sub>O<sub>3</sub> (GR, Aladdin Reagent, China) was mixed with anhydrous FeCl<sub>3</sub> (CP, Sinoreagent, China) with a molar ratio of 1:1.3. The obtained powder was sealed in a glass container. The sealed container which was transferred to a muffle furnace was then heated to 653 K for 40 h. After rinsing with anhydrous acetone for the removal of the excess FeCl<sub>3</sub> and vacuum dried at 313 K overnight, dark purple powders were obtained finally. FeSO<sub>4</sub>·7H<sub>2</sub>O (AR, Sinoreagent, China) was used as the ferrous source of homogenous Fenton reagent.

The modeling of the kinetic data and the reaction prediction were undertaken with the assistance of DynaFit (4. 05. 087 version).<sup>45</sup>

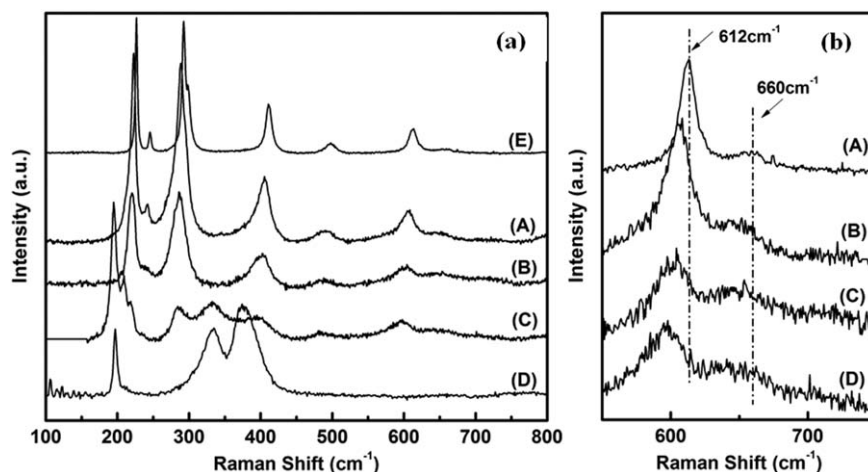
### Characterization

**XRD.** XRD patterns were obtained with a Rigaku D/max 2550 diffractometer using Cu Kα radiation (λ = 1.540589 Å), which was operated at the accelerated voltage of 40 kV



**Figure 1.** XRD patterns of as-prepared catalysts (a): Fe/SBA-15-IM (A), Fe/SBA-15-CC (B), Fe/SBA-15-MF (C), FeOCl (D),  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (E) and (b) low-angle XRD of the pure SBA-15.

and the detector current of 100 mA. The diffraction patterns were recorded in the Bragg angle ( $2\theta$ ) range of 10–80° with a step size of 0.02°. Phase identification was performed with referring the standard JCPDS cards from ICCD.



**Figure 2.** Raman spectra in the range of 100–800 cm<sup>-1</sup> (a) and 550–750 cm<sup>-1</sup> (b) of as-prepared catalysts: Fe/SBA-15-IM (A), Fe/SBA-15-CC (B), Fe/SBA-15-MF (C), FeOCl (D),  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (E).

**LRS.** LRS was recorded using a LabRam HR, Horiba JY Raman spectroscopy. It consists of a spectrograph of 800 mm in focal length, a kinematics grating of 1800 g/mm and an air-cooled CCD detector (1024 × 256 pixels, 26  $\mu$ m in size). The powder sample was attached and flattened over a glass slide. The spectrum was excited by a 632.817 nm He-Ne laser with the power fixed to 20 mW. The beam was focused on the sample by a ×50 lens (Olympus) with the focal distance of 26.5 mm to give a spot size of 2  $\mu$ m. The final resolution of about 1.5 cm<sup>-1</sup> was obtained. The confocal hole was set to 200  $\mu$ m to all tests. The attenuator was used for avoiding the signal overflow and the sample degradation. The exposure time was set to 100 s for each spectrum. The single crystal silicon was used for position correction.

**IR.** Two modes IR spectroscopy were performed using a Perkin Elmer Spectrum 100 Fourier Transform Infrared (FTIR) spectroscopy with dual detectors. For the transmittance IR spectroscopy, the sample pellets with the catalyst powder dispersed in KBr (SP, Sinoreagent, China) matrix were scanned in a wavelength range 1400–400 cm<sup>-1</sup>. The data were collected by a DTGS detector, while the Attenuated Total Reflection (ATR)-FTIR spectroscopy in the range 4000–1400 cm<sup>-1</sup> were recorded using a UATR accessory and a MCT (Hg-Cd-Te) detector. The catalysts were directly attached to the sample panel without any pretreatment. A resolution of 4 cm<sup>-1</sup> was performed for all experiments.

**UV-vis.** Diffuse reflectance UV-vis spectra were collected using a Varian Cary 500 spectrophotometer equipped with a diffuse reflectance accessory (Praying Mantis, Harrick) in the range of 200–800 nm. The powdery sample was loaded into a quartz cell. All tests were carried out in ambient conditions with referring to BaSO<sub>4</sub> crystal.

**SEM.** The measurements of SEM images were carried out using a FEI NOVA NanoSEM 450 SEM, which was operated at the accelerating voltage of 15 kV and the detector current of 10 mA. The collection was taken at high vacuum mode ( $1 \times 10^{-3}$  mbar) with a beam spot of 3  $\mu$ m.

**EPR.** DMPO trapped EPR spectroscopy was obtained for various supported catalysts. Meanwhile, the trapped signals from FeOCl,  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and FeSO<sub>4</sub>·7H<sub>2</sub>O were compared under the same conditions. We used a Bruker EMX-8/2.7C spectrometer, which was operated at X-field with a center field at 3511.520 G and a sweep width of 200 G. The microwave frequency is 9.873 GHz and the power is 2.016 mW. Sweep time of the signal channel is 41.9 s with a  $3.56 \times 10^4$  gain



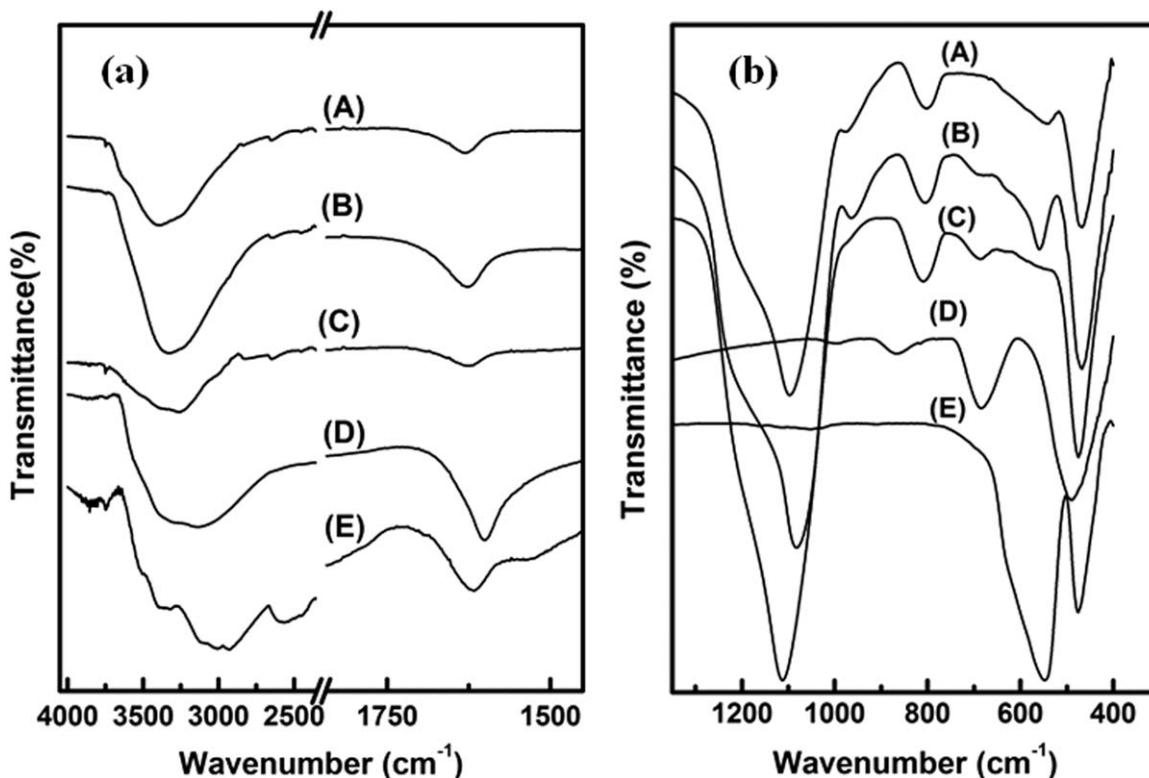


Figure 3. ATR-FTIR (a) and Transmittance FTIR (b) spectra of as-prepared catalysts: Fe/SBA-15-IM (A), Fe/SBA-15-CC (B), Fe/SBA-15-MF(C), FeOCl (D),  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (E).

at the receiver. Before each experiment, catalyst with a certain weight (equal to Fe 0.35 mM) was added to 200 mL aqueous solution containing 500 mg/L (14.71 mM) H<sub>2</sub>O<sub>2</sub>; the pH value was adjusted to 4.5 using 0.01 M HNO<sub>3</sub> solution. After stirring for 2 min, 1 mL aliquots was ejected to 1 mL DMPO (100 mg/L, ESR grand, Sigma Aldrich) immediately. The obtained solution was transferred into a 100  $\mu$ L capillary tube, which was then fixed in the resonant cavity of the spectrometer. The whole experiment was performed at room temperature.

**N<sub>2</sub> Adsorption-Desorption Isotherm.** N<sub>2</sub> adsorption-desorption isotherms were collected using ASAP 2010 (Micro-

meritics) at 77 K. Prior to the measurement, all samples were degassed at 303 K until a stable vacuum of about 5 m Torr was reached. The pore distribution curves were calculated from the adsorption branch using the Density Functional Theory (DFT) method. The specific surface area was assessed using the BET method from adsorption data in a relative pressure range from 0.06 to 0.35. The conversion factor between the volume of gas and liquid adsorbate is 0.0015468 for N<sub>2</sub> at 77 K, being expressed in cm<sup>3</sup>/g and cm<sup>3</sup> STP/g, respectively.

#### Activity measurement

The solution with a mixture of phenol (1000 mg/L) and H<sub>2</sub>O<sub>2</sub> (5000 mg/L) was prepared with MilliQ water (18.25 M $\Omega$ ) while the pH value was adjusted with 0.1 mol/L HNO<sub>3</sub>. For each experiment, 100 mL reaction solution was poured into a thermo-constant batch reactor. Aliquots of 2 mL for analysis were taken at interval of 2 or 5 min, following with the filtration by a 0.22  $\mu$ m nylon membrane. The concentration of phenol was measured using a High Performance Liquid Chromatograph (HPLC) (Perkin Elmer Flexar) that was equipped with a Spheri-5 C18 column and UV detector (wavelength 275 nm).<sup>39</sup> The variation of H<sub>2</sub>O<sub>2</sub> concentration during reaction was analyzed colorimetrically using a UV-vis spectrophotometer after complexation with a TiOSO<sub>4</sub>/H<sub>2</sub>SO<sub>4</sub> reagent.<sup>46</sup> The pH of the solution was monitored by a pH meter (Leici PHS-3D, China), which was kept within  $\pm 0.1$  pH unit.

The leaching of iron was introductive coupled plasma mass spectrometry (ICP-MS; Perkin Elmer, NexION 300).

## Results and Discussion

### Catalyst structure

XRD patterns of the as-prepared catalysts were shown in Figure 1a. With referring to JCPDS cards (No.33-0664,

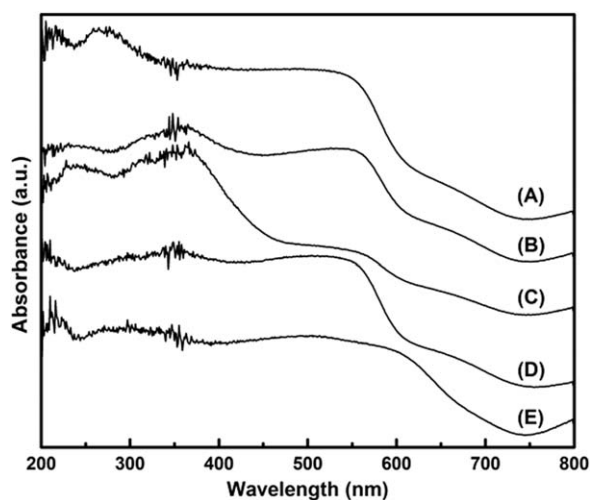


Figure 4. Diffuse reflectance UV-vis spectra of the synthetic catalysts: Fe/SBA-15-IM (A), Fe/SBA-15-CC (B), Fe/SBA-15-MF(C), FeOCl (D),  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (E).

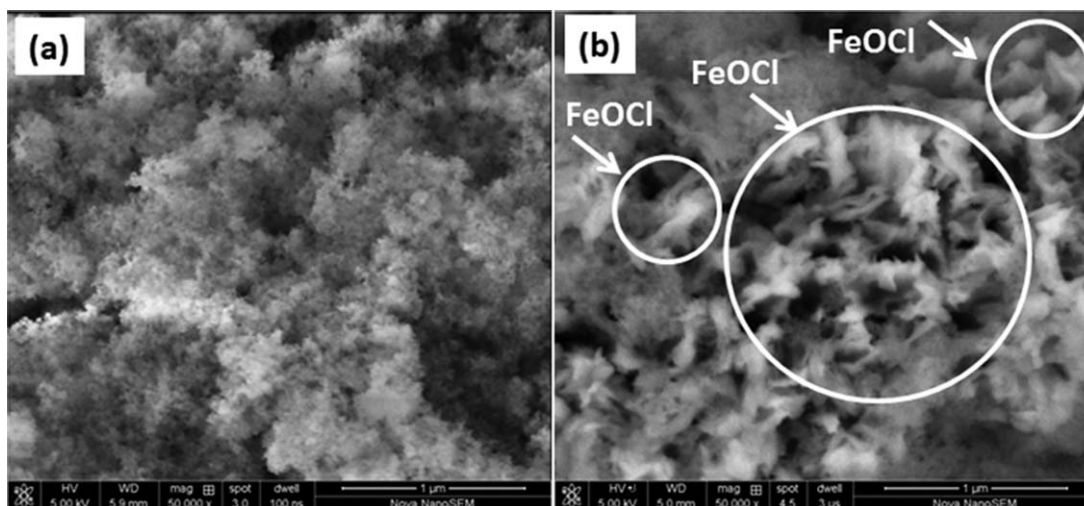


Figure 5. SEM images of SBA-15 (a) and Fe/SBA-15-MF (b).

39–0612, 72–0169, and 73–2229), crystalline hematite ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) was embedded into the catalyst prepared by the impregnation method (Fe/SBA-15-IM, pattern A in Figure 1) and the cocondensation method (Fe/SBA-15-CC, pattern B in Figure 1a, respectively<sup>29,43</sup>; meanwhile, FeOCl crystalline was detectable in Fe/SBA-15-MF (pattern C in Figure 1a). The highest intensity at the peak (010) ( $2\theta = 11.67^\circ$ ) indicated a remarkable orientation effect along the  $b$  axis. The diffraction patterns of unsupported FeOCl (pattern D in Figure 1a) and hematite (Spectrum E and in Figure 1a) were also presented as references. The crystalline degree for pure FeOCl was significantly higher than the supported catalysts. Conversely, the low-angle XRD pattern of the unloaded SBA-15 was displayed in Figure 2b as well. It is a typical mesoporous materials with ordered pore structure.

Raman spectra show the A<sub>1g</sub> mode (222, 496 cm<sup>-1</sup>) and E<sub>g</sub> mode (242, 291, 408, and 612 cm<sup>-1</sup>) of the Fe–O stretching vibration for unsupported hematite powder (Spectrum E in Figure 2a).<sup>47</sup> Additionally, the longitudinal optical (LO) mode at 660 cm<sup>-1</sup> can be observed for all catalysts, due to the high frequency limit for the lattice Fe–O vibration and the disorder (bending or libration vibration) generating from adsorbed hydroxyls (or water). The intensity ratio

of the band at 660 cm<sup>-1</sup> vs. the E<sub>g</sub> band at 612 cm<sup>-1</sup> was supposed to be related to the crystal size and the crystalline degree of hematite.<sup>48</sup> Tacking a close to the LRS in the range 550–750 cm<sup>-1</sup> (Figure 2b), we found that the E<sub>g</sub> band was weakened while the LO band was enhanced significantly; this indicated that the nanosized hematite may be formed in supported catalysts. The size of hematite for Fe/SBA-15-IM (Spectrum A in Figure 2a) could be larger than that of Fe/SBA-15-CC. Meanwhile, the A<sub>1g</sub> peak at 219 cm<sup>-1</sup> of unsupported hematite shifted down to 211 cm<sup>-1</sup> after supporting (Spectrum B and E in Figure 2a). This phenomenon as well as the broadening of the peak also indicates a decrease in crystal size.<sup>49</sup>

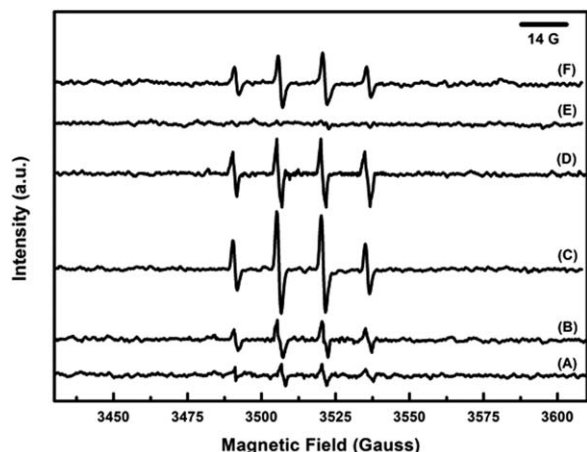
Since the Raman spectroscopy of FeOCl has never been reported, the assignment of the bands for FeOCl is referred to those for  $\gamma$ -FeOOH (Lepidocrocite) because of their similarity on the structure. FeOCl was identified with a well-known self-stacked layer up-taking the intercalated molecules, or to say, “Van de Waals layer” (Scheme 1). The strong band at 200 cm<sup>-1</sup> may be attributed to the Fe–Cl bond. The broad scatterings at 330 and 390 cm<sup>-1</sup> were usually observed for the compounds with the Fe–OH bond,<sup>50</sup> which is not unusual for the layered structure of

Table 1. Initial Reaction Rates for Phenol Degradation over Various Fe/SBA-15 Catalysts

Catalyst	Fe Loading (%)	Surface Area (m <sup>2</sup> /g)	Activity		
			$\tau$ (min)	Phenol conv. (%)	$r_{0,\text{phenol}}$ (g <sub>phenol</sub> /(g <sub>catal</sub> × min))
Fe/SBA-15-MF	10.0	633	5	93.3	0.093
			15	100.0	
			90	100.0	
			240	100	
Fe/SBA-15-IM	10.0	572	5	8.9	8.9 × 10 <sup>-3</sup>
			15	33.5	
			90	60.9	
			240	91.0	
Fe/SBA-15-CC	10.0	602	5	2.7	2.7 × 10 <sup>-3</sup>
			15	8.6	
			90	23.1	
			240	45.3	
SBA-15	–	679	N.A.	N.A.	N.A.

(a) Initial rate in TOF.

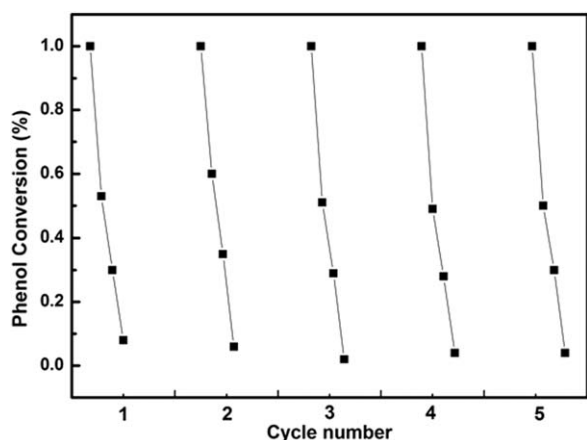
(b) Reaction conditions: pH = 4.5, 313 K, [phenol]<sub>0</sub>: 100 mg/L (1.06 mM), [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub>: 500 mg/L (14.67 mM), catalyst amount 200 mg/L.



**Figure 6.** DMPO-trapped EPR spectra of HO-generated from the different catalysts: Fe/SBA-15-IM (A), Fe/SBA-15-CC (B), Fe/SBA-15-MF(C), FeOCl (D),  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (E), Fe<sup>2+</sup> (F).

FeOOH.<sup>51–53</sup> With referring to the LRS of Fe/SBA-15-MF (Spectrum C in Figure 2a), the catalyst is assumed to consist of FeOCl crystalline and nano hematite.

IR spectroscopy is considered as a powerful tool for the characterization of iron oxide.<sup>54</sup> The vibration modes of A<sub>2u</sub>/E<sub>u</sub> at 545 cm<sup>−1</sup> and E<sub>u</sub> mode at 480 cm<sup>−1</sup> are usually observed for crystalline hematite, which was also detected in this study (Spectrum E in Figure 3). The E<sub>u</sub> band of Fe—O has proven to be greatly dependent on the crystallinity, the size, and the shape of hematite.<sup>55</sup> The red shift of this peak indicates a decrease in the crystalline degree. Meanwhile, the sharp evolution occurred when this vibration was weakened. For instance, the E<sub>u</sub> band for Fe/SBA-15-IM at about 468 cm<sup>−1</sup> (480 cm<sup>−1</sup> for unsupported hematite) indicates that the particle is flattened along the *c* axis, and a plate-like morphology might be obtained.<sup>55,56</sup> The peak at about 690 cm<sup>−1</sup> was an indicative of poorly crystalline iron oxide or defective hematite.<sup>57</sup> Therefore, the number of defect sites for Fe/SBA-15-CC (Spectrum B in Figure 3) is probably higher than that for Fe/SBA-15-IM (Spectrum A in Figure 3). The structural disorder may also occur to Fe/SBA-15-MF (Spectrum C in Figure 3). Choy et al.<sup>58</sup> has assigned the band at 480 cm<sup>−1</sup> to the stretching vibration of Fe—O. To reduce the water impact on KBr matrix, the ATR-FTIR test was carried out for determining the vibrations of different hydroxyl



**Figure 7.** The stability test of Fe/SBA-15-MF.

groups. The stretching vibration in the range of 3700–3000 cm<sup>−1</sup> can be assigned to hydroxyl group (—OH), meanwhile the bending vibration of O—H on iron oxide was observed at about 900 cm<sup>−1</sup> ( $\delta_{\text{—OH}}$ ) and 790 cm<sup>−1</sup> ( $\gamma_{\text{—OH}}$ ), respectively. The intensive peaks at about 1600 cm<sup>−1</sup> ( $\delta_{\text{H—OH}}$ ) and 1100 cm<sup>−1</sup> ( $\nu_{\text{Si—O}}$ ) are related to the adsorbed water on the silica surface. Compared to the other two supported catalysts, the stretching of —OH on Fe/SBA-15-MF shifted down to 3240 cm<sup>−1</sup> (Fe/SBA-15-CC, 3360 cm<sup>−1</sup>; Fe/SBA-15-IM, 3403 cm<sup>−1</sup>) while the bending vibration also intensely located at 810 cm<sup>−1</sup>. This fact indicates a relatively weakly bonded OH group in catalysts.<sup>54</sup>

The electronic properties of iron species were determined using the diffuse reflectance UV-vis spectroscopy. The absorption at 270–280 nm is related to the isolated octahedral Fe<sup>III</sup> species (Spectrum A in Figure 4). Meanwhile, the broad peak at about 230 nm is a straight forward evidence for the existence of isolated Fe<sup>III</sup> at tetrahedral coordination sites.<sup>59,60</sup> Small Fe<sub>x</sub>O<sub>y</sub> clusters or oligomers also existed in Fe/SBA-15-CC and Fe/SBA-15-MF, as identified by the <sup>6</sup>A<sub>1</sub> → <sup>4</sup>E energy transition at 300–400 nm (Spectra B and C in Figure 4).<sup>61</sup> The absorption bands at above 400 nm may be caused by relatively larger hematite particles or Fe<sub>2</sub>O<sub>3</sub>-like clusters. Therefore, the crystalline hematite clearly exists in Fe/SBA-15-IM and Fe/SBA-15-CC as well as the amorphous iron species in different coordination environments. The broad band at above 600 nm was also considered as the transition of <sup>6</sup>A<sub>1</sub> → <sup>4</sup>T<sub>2</sub> of  $\gamma$ -FeOOH.<sup>62</sup> As for the case of Fe/SBA-15-MF (Spectrum C in Figure 4), the overlap of this peak and the absorption at about 450 nm demonstrates the coexistence of crystalline FeOCl and nano-sized hematite.

SEM images (Figure 5) revealed that after the loading of iron, a flat-like material was closely bonded on the surface of SBA-15. We assumed that FeOCl was existing as nanocrystals. The origin of the reactivity may be from the substance (FeOCl) itself or the interaction between FeOCl and SiO<sub>2</sub>.

### Catalytic performance

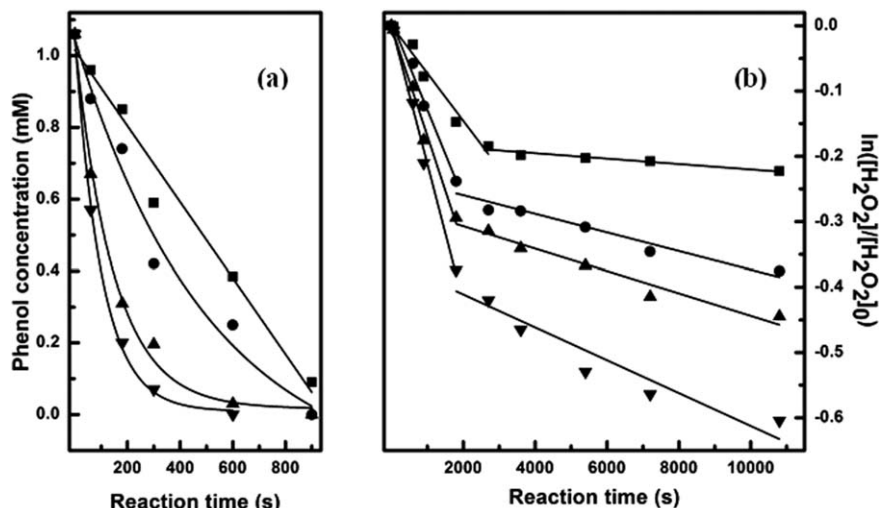
The performances of all catalysts were examined in the degradation of phenol, which is a model reaction generally used for the evaluation of the performances of solid Fenton catalysts, because phenol is considered to be an intermediate in the oxidation pathway of higher molecular weight aromatic hydrocarbons.<sup>39</sup> The activity measurement was carried out at the initial pH = 4.5 and 313 K with a catalyst amount of 200 mg/L if without special emphasis. The total transformation of phenol was achieved over Fe/SBA-15-MF within 15 min. However, the final conversion over Fe/SBA-15-CC and Fe/SBA-15-IM was 91.0% and 45.3% within 240 min, respectively. The initial reaction rate of phenol oxidation was calculated by Eq. 3.<sup>39,63,64</sup> As listed in Table 1, the initial rate over Fe/SBA-15-MF was about 10 times higher than that of Fe/SBA-15-CC and Fe/SBA-15-IM

$$-r_{0,\text{phenol}} = \frac{(d[\text{phenol}]/dt)_0}{[\text{catal.}]} \quad (3)$$

### HO· generation

It has been evidenced that in the solid Fenton-like systems the decomposition of H<sub>2</sub>O<sub>2</sub> was initially controlled by the redox of Fe<sup>2+</sup> ↔ Fe<sup>3+</sup> on the catalyst surfaces. The HO·





**Figure 8.** Degradation of phenol (a) and decomposition of  $\text{H}_2\text{O}_2$  (b) under various loading amount of catalysts: 10 mg/L (■); 75 mg/L (●); 100 mg/L (▲); 200 mg/L (▼).

Reaction condition: 313 K, pH = 4.5,  $[\text{phenol}]_0 = 1.06 \text{ mM}$ ,  $[\text{H}_2\text{O}_2]_0 = 14.71 \text{ mM}$ .

consequently generated is responsible for the degradation of phenol,<sup>65</sup> being dependent on active sites on the catalysts. In this study, DMPO-trapped EPR was used for the determination of  $\text{HO}\cdot$  produced by the decomposition of  $\text{H}_2\text{O}_2$  over pure and supported FeOCl catalysts (Fe/SBA-15-MF), respectively. In the meantime,  $\text{HO}\cdot$  generated by a conventional Fenton catalyst,  $\text{FeSO}_4\cdot 7\text{H}_2\text{O}$ , was also measured for comparison. EPR signal of the DMPO- $\text{HO}\cdot$  adduct demonstrated the generation of  $\text{HO}\cdot$  for all catalytic systems (Figure 6). Due to the hyperfine interaction between the electron spin of  $\text{HO}\cdot$  and the orbit spin of nitrogen atom in DMPO, the EPR signal was split into four single lines, with a spacing of 14 G in magnetic field. The g factor of each line is 2.0198, 2.0112, 2.0027, and 1.9941, respectively, with an intensity ratio of 1:2:2:1. Since the sample tubes were identical in the resonant cavity, the volume of solution containing DMPO adducts and the concentration of DMPO are close for three cases. Since the lineshape of the DMPO adduct was also of the same mode, the intensity of the EPR signal reflects the  $\text{HO}\cdot$  concentration for each catalyst.<sup>66</sup>

Obviously, the amount of  $\text{HO}\cdot$  generated from Fe/SBA-15-MF (curve C in Figure 6) is the large stone among all the cases, while the signal from unsupported FeOCl was also evidenced (curve E in Figure 6). The excellent generation capacity of  $\text{HO}\cdot$  over unsupported FeOCl has been already demonstrated in a previous study.<sup>36</sup> The FeOCl species dispersed on Fe/SBA-15-MF were the primary active sites for  $\text{H}_2\text{O}_2$  decomposition and the subsequent phenol degradation. In particular, the amount of  $\text{HO}\cdot$  generated from Fe/SBA-15-MF was close to that from the conventional Fenton agent with the same Fe weight (curve F in Figure 6). Thus, we can conclude that the generation of  $\text{HO}\cdot$  directly led to the degra-

dation of phenol over all three Fe/SiO<sub>2</sub> catalysts. The differences in phenol degradation resulted from the productivity of  $\text{HO}\cdot$  over each catalyst. Therefore, the kinetics for the creation of  $\text{HO}\cdot$  by  $\text{H}_2\text{O}_2$  decomposition over solid Fenton-like catalysts is very important for either understanding the mechanism or reactor design.

#### Catalyst stability

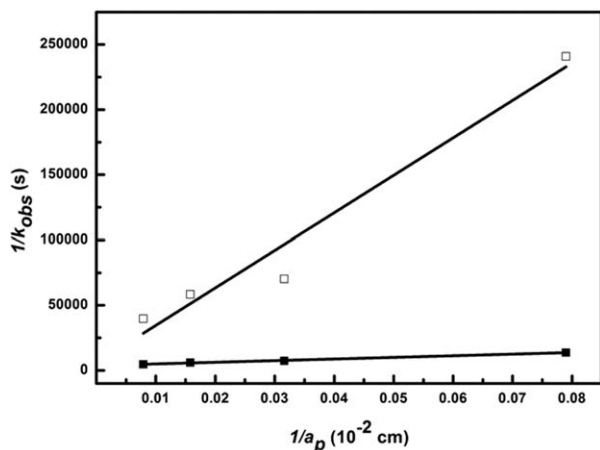
Prior to the kinetic measurement, the stability of active species in acidic solutions is investigated. The reaction rate for phenol degradation remained unchanged after five cycles (Figure 7). In addition, as analyzed by ICP-MS, the maximum Fe content in the residual solutions was 10 ppb ( $\mu\text{g/L}$ ), corresponding to about 0.05 wt % of the total Fe loading amount. Therefore, the influence of homogenous catalysis resulting from  $\text{Fe}^{2+}$  can be safely ruled out.

#### Kinetics of $\text{H}_2\text{O}_2$ decomposition over Fe/SBA-15-MF

In accordance with the “microfluid” theory proposed by Levenspiel,<sup>67</sup> the catalyst should be continuously stirred at 700 rpm to assure the complete mixing. The initial concentration of phenol and  $\text{H}_2\text{O}_2$  was 100 mg/L and 500 mg/L, respectively. Before the measurement of the catalytic activity, blank test with Fe/SBA-15-MF of 200 mg/L was dosed into the phenol solution (100 mg/L) without the addition of  $\text{H}_2\text{O}_2$ . Within the first 900 s, the reduction of phenol concentration was less than 10%. Thus, we can conclude that the adsorption effect of the catalyst is negligible. With the variation of the loading amounts of catalysts, phenol and  $\text{H}_2\text{O}_2$  were decomposed simultaneously at 313 K and pH = 4.5, while phenol of 100 mg/L totally degraded over 200 mg/L Fe/SBA-15-MF within 7 min (Figure 8). The decay rates for

**Table 2.** Rate-Constants of  $\text{H}_2\text{O}_2$  Decay over Fe/SBA-15-MF

Catalyst loading amount (mg/L)	Step 1		Step 2	
	$k_{\text{obs}} \text{ (s}^{-1}\text{)}$	$r^2$	$k_{\text{obs}} \text{ (s}^{-1}\text{)}$	$r^2$
10	$(7.29 \pm 0.59) \times 10^{-5}$	0.97	$(4.15 \pm 0.63) \times 10^{-6}$	0.91
75	$(13.51 \pm 0.77) \times 10^{-5}$	0.99	$(14.23 \pm 1.82) \times 10^{-6}$	0.95
100	$(16.74 \pm 1.06) \times 10^{-5}$	0.99	$(17.10 \pm 1.75) \times 10^{-6}$	0.93
200	$(21.17 \pm 9.11) \times 10^{-5}$	0.98	$(25.17 \pm 4.04) \times 10^{-5}$	0.88



**Figure 9.** Relationship between  $1/a_p$  and  $1/k_{obs}$ : rate-constant of first step (■) and secondstep (□).

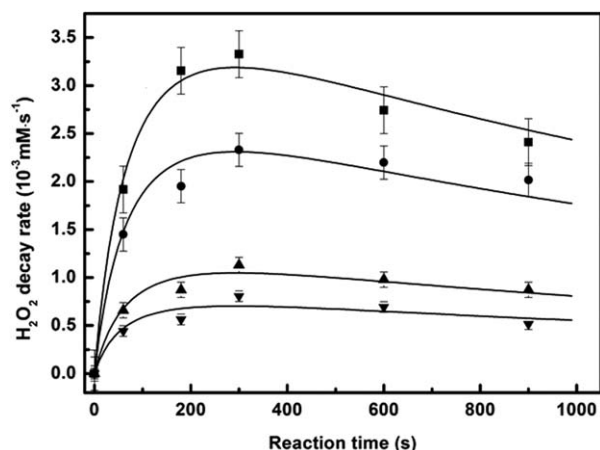
phenol and  $H_2O_2$  were both dropped with a decrease in the loading amount of catalyst. The initial degradation rate of phenol (average within the first 60 s) decreased from 0.49 to 0.11  $mM\ min^{-1}$  with a decrease in the dosing amount to 10 mg/L. The pH value was slightly changed during the first 900 s and reached to 4.0. This indicated a complex reaction pathway for Fe/SBA-15-MF.

The decomposition of  $H_2O_2$  over metal oxide catalysts is assumed to go through a radical chain mechanism and the redox process. The decomposition process usually followed a first-order rate with respect to  $H_2O_2$  by following a two-step reaction (Figure 8b). The rate-constant ( $k_{obs}$ ) of each step is summarized in Table 2, which is calculated by Eq. 4

$$r = k_{obs}[H_2O_2] \quad (4)$$

$$\ln([H_2O_2]/[H_2O_2]_{t=0}) = -k_{obs}t \quad (5)$$

To evaluate the fluid segregation, the extent of interphase transport was investigated by estimating the value of Damkohler number ( $Da$ ) according to Eq. 6



**Figure 10.** Model verification for the decomposition of  $H_2O_2$  under different loading amount of catalysts: 10 mg/L (■); 75 mg/L (●); 100 mg/L (▲); 200 mg/L (▼).

Reaction condition: 313 K, pH = 4.5,  $[phenol]_0 = 1.06\ mM$ ,  $[H_2O_2]_0 = 14.71\ mM$ .

$$Da = \frac{k_s[H_2O_2]^{n-1}}{k_c} \quad (6)$$

where  $k_s$  refers to the local surface rate-constant with the unit of length per time,  $k_c$  is the mass-transport coefficient, which could be estimated to  $0.01\ cm\ s^{-1}$ .  $n$  represents the reaction order of  $H_2O_2$ . At the steady state, we can get the effect of interphase and intraphase transport as the following equation (Eq. 7)

$$r = k_c S_{ex}([H_2O_2] - [H_2O_2]_s) = k_{int} S_{ex}[H_2O_2]_s \eta \quad (7)$$

Here,  $S_{ex}$  is the exterior surface of the catalyst,  $k_{int}$  is the intrinsic rate-constant ( $cm\ s^{-1}$ ), and  $\eta$  is the effectiveness factor. The surface concentration of  $H_2O_2$ ,  $[H_2O_2]_s$ , can be estimated by Eq. 8

$$[H_2O_2]_s = \frac{k_c[H_2O_2]}{k_c + k_{int}\eta} \quad (8)$$

Additionally, we define the exterior surface area per reaction unit of the catalyst as the following equation

$$a_p = \frac{S_{ex}}{V_r} \quad (9)$$

Then, we can obtain the expression of reaction rate as followed

$$r = a_p \left( \frac{1}{1/\eta k_{int} + 1/k_c} \right) [H_2O_2] \quad (10)$$

With the combination of Eqs. 3 and 9, we could obtain the surface rate-constant by plotting the  $1/k_{obs}$  vs.  $1/a_p$  (Figure 9). The local surface rate-constants for the first and second step are calculated as  $3.49 \times 10^{-5}\ cm/s$  and  $8.68 \times 10^{-4}\ cm/s$ , respectively, on the basis of the slope of curves in Figure 9. The  $Da$  numbers are  $3.49 \times 10^{-3}\ cm/s$  and  $8.68 \times 10^{-2}\ cm/s$  for Fe/SBA-15-MF, implying that the film resistance can be ignored during the whole process. Then the efficient factor,  $\eta$ , for the reaction of first order can be obtained by Eq. 11

$$\eta = \frac{1}{1 + Da} \quad (11)$$

Thus,  $\eta$  equal to 0.99 and 0.92 for the two steps, corresponding to the intrinsic rate-constant of  $3.52 \times 10^{-3}\ cm/s$  and  $9.43 \times 10^{-2}\ cm/s$ , respectively. On the basis of  $N_2$  adsorption-desorption curve, the average pore length is 3.4 nm. Additionally, we can get the Thiele modulus according to the following expression (Eq. 11). Here, the diffusion coefficient is usually  $10^{-5} - 10^{-6}\ cm^2/s$

$$\phi = L \sqrt{\frac{k_{int}}{D}} \quad (12)$$

Thus, the Thiele modulus is in the range of  $(6.4 - 193.8) \times 10^{-6}$  and  $(3.3 - 104.9) \times 10^{-5}$ . On the basis of these results, the surface reaction was obviously dominated by the proceeding of the reaction instead of the interdiffusion or extradiusion.

### Plausible mechanism

The decomposition of  $H_2O_2$  over Fe/SBA-15-MF followed a two-step pattern with respect to  $H_2O_2$  concentration, being different with previous studies.<sup>68,69</sup> Within the van der Waals layers, an electron transfer process became feasible.<sup>35,70,71</sup>

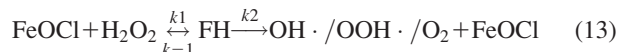


**Table 3. Rate Constants of the Elemental Surface Reaction**

Unit	$k_1$	$k_{-1}$	$k_2$
$M^{-1} s^{-1}$	$(19.52 \pm 0.67) \times 10^{-3}$	$(0.25 \pm 0.05) \times 10^{-3}$	$(1.67 \pm 0.08) \times 10^2$

We assume that an active complex was formed immediately when FeOCl interacted with  $H_2O_2$ , denoted as FH.

Thus, according to the mechanism described by Eq. 13



the reaction rate of  $H_2O_2$  decomposition can be presented as Eqs. 14–16

$$-\frac{d[H_2O_2]}{dt} = k_2[FH] \quad (14)$$

$$-\frac{d[FeOCl]}{dt} = k_1[FeOCl][H_2O_2] - k_{-1}[FH] \quad (15)$$

$$[FeOCl] + [FH] = [FeOCl]_0 \quad (16)$$

Taking the mass balance of FeOCl on the catalyst into account, the following expression (Eq. 17) can be obtained

$$-\frac{d[FH]}{dt} = k_1[FeOCl][H_2O_2] - k_{-1}[FH] - k_2[FH] = 0 \quad (17)$$

Assuming the steady state for the yield of the active complex, its concentration can be described by Eq. 18.

$$[FH] = \frac{[FeOCl]_0[H_2O_2]}{\frac{k_{-1}+k_2}{k_1} + [H_2O_2]} \quad (18)$$

Substitution of Eq. 14 with Eq. 18 obtained Eq. 19 for  $H_2O_2$  decomposition. The expression was an inhibited type of the Langmuir–Hinshelwood equation. The formation of the active complex with a steady state was responsible for the decay of  $H_2O_2$

$$r_{H_2O_2} = -\frac{d[H_2O_2]}{dt} = -\frac{k_2[FeOCl]_0[H_2O_2]}{\frac{k_{-1}+k_2}{k_1} + [H_2O_2]} \quad (19)$$

The model calibration was carried out by fitting the experimental data (Figure 8b) into the calculated model, which was also demonstrated (Figure 10). The calculated rate constants were outlined in Table 3. Compared with the subsequent decomposition process, the accumulation of the active complex was relatively slow.

Generally,  $HO\cdot$  generated in the Fenton system is considered to be a primary oxidant for the degradation of persistent organic compounds in aqueous solutions.<sup>72</sup> The rate for phe-

nol degradation is greatly dependent on the concentration of  $HO\cdot$ . Conversely,  $HO\cdot$  scavenging occurs by its interaction with  $H_2O_2$  molecule and other reactive oxidative species (ROS) during the reaction. However, in the solid–liquid reaction systems,  $HO\cdot$  is mainly consumed by the quenching effect of the solid surfaces.<sup>73,74</sup> Surprisingly, this study has demonstrated that pure FeOCl shows a superior productivity of  $HO\cdot$  compared to the conventional Fenton catalyst. Therefore, it is understandable that the performance for the new advanced oxidation system (FeOCl and  $H_2O_2$ ) is comparable to that for the conventional Fenton reagent.

The plausible mechanism for the overall reaction was illustrated in Scheme 2. The degradation reaction has been suggested to occur in the water phase near the catalyst surfaces,<sup>75</sup> since  $HO\cdot$ , as a short lifetime species (the lifetime of  $HO\cdot$  is  $\sim 20$  ns.), cannot be stabilized in aqueous solutions.  $HO\cdot$  is assumed to be released into water immediately once generated. It means the oxidative degradation of organic compounds should follow the similar pathway as identified for the conventional Fenton reaction.<sup>39</sup>

The advantages of FeOCl as a solid Fenton-like catalyst for the production of  $HO\cdot$  can be summarized as:

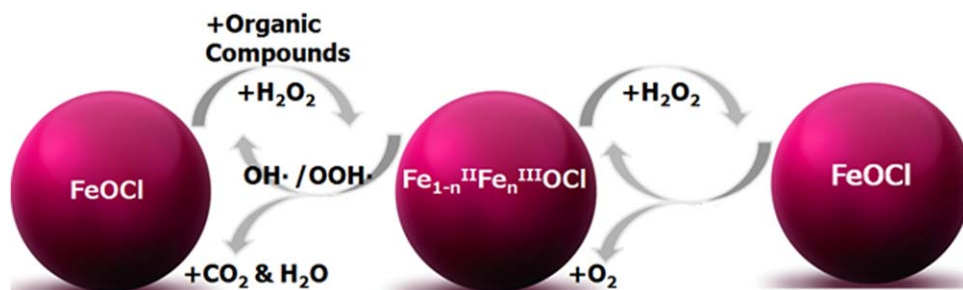
1. Thin water film was proposed to form on the FeOCl surface, which is less affinitive to water. Thus,  $HO\cdot$  scavenging is perhaps suppressed by its rapid diffusion into water phase.

2.  $H_2O_2$ , as a Lewis base, is much more affinitive to the polarized facet compared to water. The charge transfer occurs between the adsorbed  $H_2O_2$  and Fe atom located at the sublayers. In steady of the intercalation of  $H_2O_2$  into the framework of FeOCl,  $HO\cdot$  is generated and diffused into the solution immediately.

3. The lack of the vacancy in FeOCl will lead to a poor scavenging effect comparing to other iron hydroxide or oxides.

## Conclusions

Pure and supported FeOCl, as emerging environmental catalysts, were successfully prepared, and its unique structure was thoroughly characterized using XRD, SEM, Raman, UV-vis, and IR spectroscopies. EPR spectra demonstrated the high activity of FeOCl for the production of  $HO\cdot$  by the decomposition of  $H_2O_2$ . Moreover, different from other solid Fenton-like catalysts, FeOCl exhibited strong capability to resist the interaction with water, thus explaining well that less Fe was leached during the reaction, even in acidic solutions (pH  $\sim 4.5$ ). The plausible mechanism for  $H_2O_2$  decomposition over solid Fenton-like catalysts was envisaged with the association of the intercalated structure of FeOCl and



**Scheme 2. Plausible mechanism for Fenton-like reaction.**

[Color figure can be viewed in the online issue, which is available at [wileyonlinelibrary.com](http://wileyonlinelibrary.com).]

kinetic behavior. We believe FeOCl can be a promising alternative for the next generation of solid Fenton-like catalysts; especially, the advanced oxidation reaction over those catalysts will be more practical for the large-scale water treatment.

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